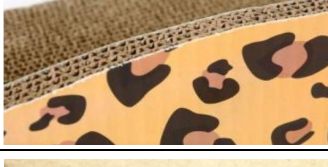







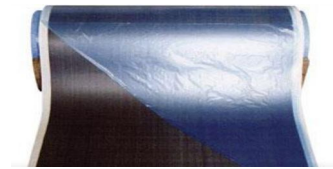
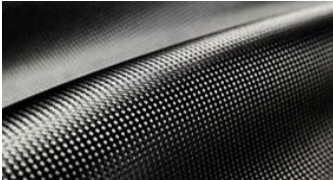

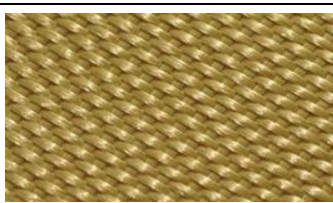
Choosing the Right iEcho Knife Blade for Your Material

Industry	No.	Material	Material Thickness	Tool	Blade	Cutting Speed (m/s)	Material Picture
Sign and Graphics	1	PP Vinyl	0.1mm-0.6mm	UCT, Kiss-cut	E17, E1, E2	0.6-1.0	
	2	Self Adhesive/ car sticker/Autofoil	0.1mm-0.6mm	UCT, Kiss-cut	E17, E1, E2	0.6-1.0	
	3	Flex Banner	0.5mm	PRT	E51, E52	0.8-1.2	
	4	Flag Banner, Light box fabric	0.5mm	PRT	E51, E52	0.8-1.2	
	5	Reflective Film	0.5mm	UCT, Kiss cut	E17, E2	0.5-0.8	
	6	KT Board	5mm-10mm	EOT	E21	0.2-0.4	
				V-CUT	E74, E73	0.4-0.7	
	7	PVC Foam board/Forex	1mm-5mm	UCT, EOT	E13, E17	0.2-0.3	
			6mm-20mm	CNC Router	ER1, ER2	0.2-0.4	
	8	Cardboard	0.3mm-2mm	UCT	E17, E16	0.6-1.0	
				Creasing Tool	Blade Holder 3	0.6-1.0	
	9	MDF (Medium Density Fiberboard)	3mm-30mm	CNC Router	ER1, ER2	0.2-0.3	
					E64.1, E64.2	0.2-0.3	
			1mm-3mm	UCT	E13	0.6-0.8	

iEcho Knives/Knife Blades

	10	ABS board	4mm-12mm	CNC Router	ER1、ER2	0.2-0.35	
	11	Acrylic	1mm-30mm	CNC Router	ER1、ER2、E64.1、E64.2、E65.1、E66.1、E66.2、	0.1-0.3	
	12	Aluminium composite(Di-bond, ACM, ACP)	3-6mm	CNC Router	ER1、ER2	0.1-0.25	
Packaging	1	Corrugated paper (E 3-layer)	1.2mm-1.5mm	UCT, EOT	E17	0.6-1.0	
				Creasing Tool	Blade Holder 3	0.6-1.0	
	2	Corrugated paper (B 3-layer)	2.5mm-3mm	EOT	E17	0.2-0.4	
				Creasing Tool	Blade Holder 3	0.6-0.8	
	3	Corrugated paper (A 3-layer)	3.5mm-4mm	EOT	E17、E21	0.2-0.4	
				Creasing Tool	Blade Holder 3	0.6-0.8	
	4	Corrugated paper (BE 5-layer)	4mm-5mm	EOT	E17、E21	0.2-0.4	
				Creasing Tool	Blade Holder 2	0.6-0.8	
	5	Corrugated paper (AB 5-layer)	6mm-7mm	EOT	E21、E22	0.2-0.4	
				Creasing Tool	Blade Holder 1	0.6-0.8	
	6	Corrugated paper (ABB 7-layer)	9mm-10mm	EOT	E21、E18L	0.2-0.4	
				Creasing Tool	Blade Holder 1	0.6-0.8	
				V-CUT	E74	0.6-0.8	
	7	Honeycomb board	10mm	EOT	E18L、E64-4	0.2-0.3	

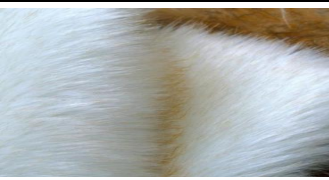



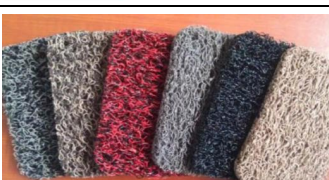

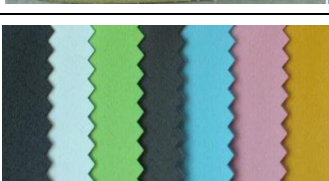
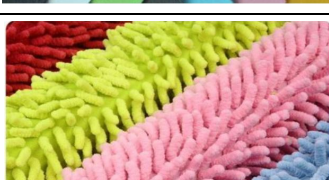

Lecho Knives/Knife Blades

	8	MDF (Medium Density Fiberboard)	3mm-30mm	CNC Router	ER1、ER2、E63.1、E63.2、E64.1、E64.2、E65.1、E66.1、E66.2、	0.2-0.3	
	9	Vertical corrugated paper	2mm-4mm	EOT	E28、E18L	0.1-0.3	
				Creasing Tool	Blade Holder 1	0.4-0.6	
			5mm-10mm	EOT	E28、E18L	0.1-0.3	
				Creasing Tool	Blade Holder 1	0.3-0.6	
	10	Grey board	1mm-3mm	UCT, EOT, POT	E13, E17、E22, E46	0.1-0.8	
				V-CUT	E75	0.2-0.4	
	11	Plastic corrugated board	2mm-7mm	EOT	E18L、E25、E64-4	0.1-0.3	
	12	Foam (EVA), PE Foam	30mm-50mm	POT	E64、E64-2	0.1-0.2	
Composites	1	Carbon fiber prepreg (unidirectional)	0.5mm-1mm	UCT	E17、E13	0.5-0.6	
	2	Carbon fiber cloth (Woven)	1mm-3mm	PRT	E51、E52	0.5-0.8	
	3	Glass fiber (Fiberglass)	2mm-15mm	SPRT, POT	E51、E52、E64-4	0.2-0.8	
	4	KEVLAR	2mm-4mm	SPRT	E51、E52	0.3-0.5	

Iecho Knives/Knife Blades

	5	PTFE (membrane)	1mm-3mm	PRT	E51、E52	0.5-0.8	
	6	Carbon fiber curing plate	1mm-3mm	CNC Router	ER1、ER2、E63.1、E63.2	0.1-0.15	
Gasket	1	Asbestos gasket	1mm-3mm	UCT, POT	E13、E17	0.3-0.6	
	2	Graphite gasket	2mm-4mm	POT	E17	0.2-0.3	
	3	Rubber gasket	3mm-6mm	POT	E17, E27	0.2-0.3	
	4	Metal gasket	1mm-3mm	POT	E16M	0.1	
Textiles	1	Knitted fabric	0.8mm-1.5mm	PRT	E51、E52	0.6-1.0	
	2	Woven fabric	1mm-2mm	PRT	E51、E52	0.6-1.0	
	3	Non-woven fabric	1-2mm	PRT	E51、E52	0.6-1.0	

Lecho Knives/Knife Blades

	4	Nature Fur Fabric	5mm-25mm	PRT, POT	E52、E53、E63	0.3-0.6	
	5	Industrial fabrics	1mm-3mm	PRT, SPRT	E51、E52	0.5-0.8	
Car Interior ; Upholstery	1	Genuine Leather	0.8mm-1.5mm	EOT	E42、E41	0.3-0.4	
	2	PU leather	1mm-2mm	PRT	E51、E52	0.5-0.8	
	3	Coil car mat	10mm-20mm	EOT, POT	E18L, E64-4	0.3-0.4	
	4	PU sponge	8mm-12mm	EOT	E26、E42	0.2-0.4	
				PRT	E51、E52	0.6-0.8	
	5	Micro fiber	1.2mm-1.5mm	EOT	E42、E26	0.2-0.4	
	6	Chenille	1mm-3mm	PRT	E51、E52	0.4-0.8	
	7	Hard carpet	5mm-15mm	SPRT	E51、E52	0.3-0.5	

Leather Knives/Knife Blades

iEcho E1, Drag Knife blade, round-stock

iEcho E2, Drag Knife blade, round-stock

iEcho E10C Drag Knife blade flat-stock

iEcho E13 Double Ended Knife Blade

iEcho E14 Drag Knife Blade

iEcho E16 Oscillating Knife Blade

iEcho E16-2 Oscillating Knife Blade

iEcho E16LC Oscillating Knife Blade

iEcho E17 Oscillating Knife Blade

iEcho E17LC Oscillating Knife Blade

iEcho E18C Oscillating Knife Blade

iEcho E18L E18LC Oscillating Knife Blade

iEcho E20 Oscillating Knife Blade

iEcho E21C Oscillating Knife Blade

iEcho E22 Oscillating Knife Blade

iEcho E23 Oscillating Knife Blade

iEcho E25 Oscillating Knife Blade

iEcho E26 Oscillating Knife Blade

iEcho E26-2C Oscillating Knife Blade

iEcho E26-3 Oscillating Knife Blade

iEcho E26-4 Oscillating Knife Blade

iEcho E26-5 Oscillating Knife Blade

iEcho E26-G Oscillating Knife Blade

iEcho E27-1 Oscillating Knife Blade

iEcho E27-2 Oscillating Knife Blade

iEcho E28 Oscillating Knife Blade

iEcho E41 Oscillating Knife Blade

Shenzhen Oyea Machinery Co., Ltd.
iEcho E41-2 Oscillating Knife Blade

iEcho E50 Decagonal (10-Sided) Rotation Knife Blade

iEcho E42 Oscillating Knife Blade

iEcho E51 Decagonal (10-sided) Rotation Knife Blade

iEcho E46C Drag Knife Blade

iEcho E52 Decagonal (10-Sided) Rotation Knife Blade

iEcho E53 Decagonal (10-Sided) Rotation Knife Blade

iEcho E54 Decagonal (10-Sided) Rotation Knife Blade

iEcho E55 Rotation Knife Blade

iEcho E56 Rotation Knife Blade

iEcho E56-2 Rotation Ceramics Knife Blade

iEcho E57 Rotation Tungsten Steel Knife Blade

iEcho E57-2 Rotation ceramics Knife Blade

iEcho E58 Rotation Knife Blade

iEcho E61 Very Robust, Heavy-Duty Oscillating Knife Blade

iEcho E62 Very Robust, Heavy-Duty Oscillating Knife Blade

iEcho E63 Oscillating Knife Blade

iEcho E64 Oscillating Knife Blade

iEcho E64-2 Oscillating Knife Blade

iEcho E64-3 Oscillating Knife Blade

iEcho E64-4C Oscillating Knife Blade

iEcho E64-5 Oscillating Blade

iEcho E64-6 Oscillating Blade

iEcho E64-8 Oscillating Knife Blade

iEcho E64-9 Oscillating Knife Blade

iEcho E65 Oscillating Knife Blade

iEcho E66 Oscillating Knife Blade

iEcho E66-2 Oscillating Knife Blade

Shenzhen Oyea Machinery Co., Ltd.

iEcho E71 V-cut Knife blade

iEcho E71-2 V-cut Knife Blade

IECHO E74C V-Cut Knife Blade for KT Board

iEcho ET1 Drag Knife blade, flat-stock

iEcho E75 V-Cut Knife Blades

iEcho E76 V-Cut Knife Blades

iEcho E77 V-Cut Knife Blades

iEcho E29 Oscillating Knife Blade

iEcho Oscillating Knife Blade E44

Iecho E73 V-cut Knife Blades

Iecho PK Serie Knives/Knife Blades E19-2 E19-3

Iecho Spare Parts, Gliding shoe Spring insert Slide shoe

Iecho PK Serie Knives/ Knife Blades E19-10 E19-11 E19-20

iEcho E41-4 Oscillating Knife Blade

Iecho glsa 05-150 gls 50-229 gls 50-099a multi-layer cad cutting knife blades

iEcho E51-3 Decagonal (20-Sided) Rotation Knife Blade

iEcho E64T-6 Oscillating Knife Blade

iEcho E59 Rotation Knife Blade

IECHO KNIFE BLADE TYPE E15-01 E15-02 AND BLADE HOLDER

Motor for IECHO RuiZhou Electric Oscillating Knife Blades Tool

Motor gear For iecho cutting machine

iEcho E11C, Drag Knife blade, flat-stock

Iecho PK Serie Knives/ Knife Blades E19-7 E19-22 E19-31

iEcho E43-18 Oscillating Knife Blades

iEcho E47-2 Oscillating Knife Blade

iEcho E76-1 E76-2 Oscillating Knife Blades

Iecho PK Serie Knives/ Knife Blades E19-36 E19-37 E19-38

iEcho E61-1 Very Robust, Heavy-Duty Oscillating Knife Blade

Shenzhen Oyea Machinery Co., Ltd.

iEcho E12c Double Ended Knife Blade

Iecho ED2 Drag Knife blade, flat-stock

