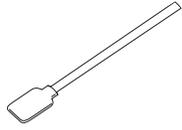


Follow the instructions below to perform short- and long-term maintenance of an Epson® SureColor S-Series printer. For more information, see your *User's Guide*, view instructional videos at [www.proimaging.epson.com](http://www.proimaging.epson.com), or visit [epson.com/support](http://epson.com/support).

Supplies

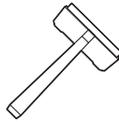
Your S-Series maintenance kit includes:



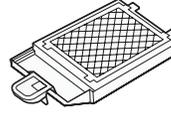
Large cleaning sticks (x25)



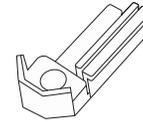
Gloves (x2)



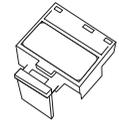
T-wiper



Flushing pads (x2)

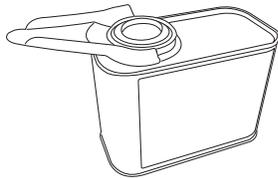


Wipers (x2)

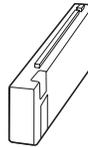


Wiper cleaners (x2)

It is also recommended you have:



Ink cleaner kit (part #T699300)



Cleaning cartridge (part #T699000)



Lint-free cloths (not supplied by Epson; check with your dealer for the correct cloth)

Routine Maintenance

Maintenance is performed on the schedule below or if ink drops, head strikes, or other print quality issues arise.

**Standard User:** Every 4 days

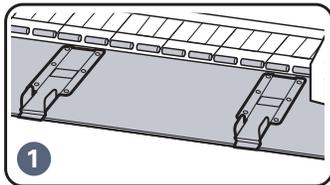
**Time:** Approximately 10-15 minutes

**Medium User:** Every 2 days

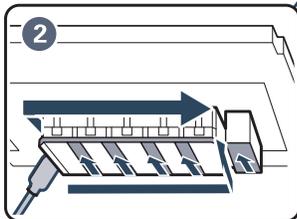
**Supplies Required:** Large cleaning sticks, ink cleaner kit, T-wiper, wiper cleaner, lint-free cloths.

**Heavy User:** Once a day

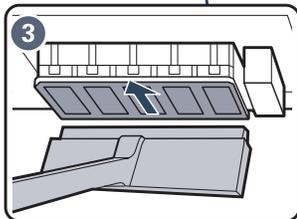
**Process:** With large cleaning stick soaked in ink cleaning fluid, follow the guide below.



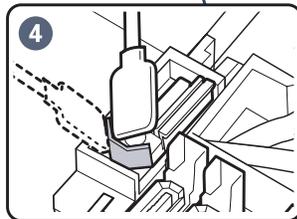
1 Clean platen and media edge guides.



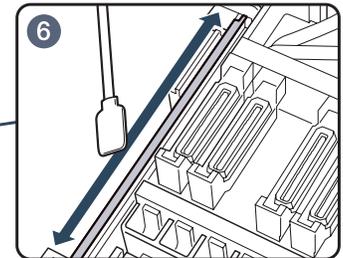
2 Clean print head(s) and surrounding areas. Be careful not to touch ink channels as you clean from back to front.



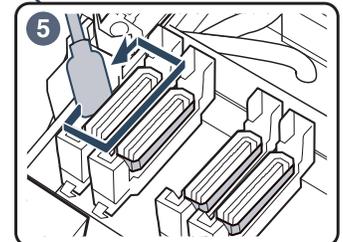
3 Clean print head surface(s). Starting from the inside, move the T-wiper towards you. To prevent damage to the print head, do not move the T-wiper back and forth.



4 Clean wiper(s). Remove wiper(s) and clean attachment area(s).



6 Clean wiper rail(s).



5 Clean capping stations and remove any debris from around the caps.

Maintenance is performed on the schedule below or if ink drops, head strikes, or unrecoverable print quality issues arise.

**Standard User:** Every 5-6 months

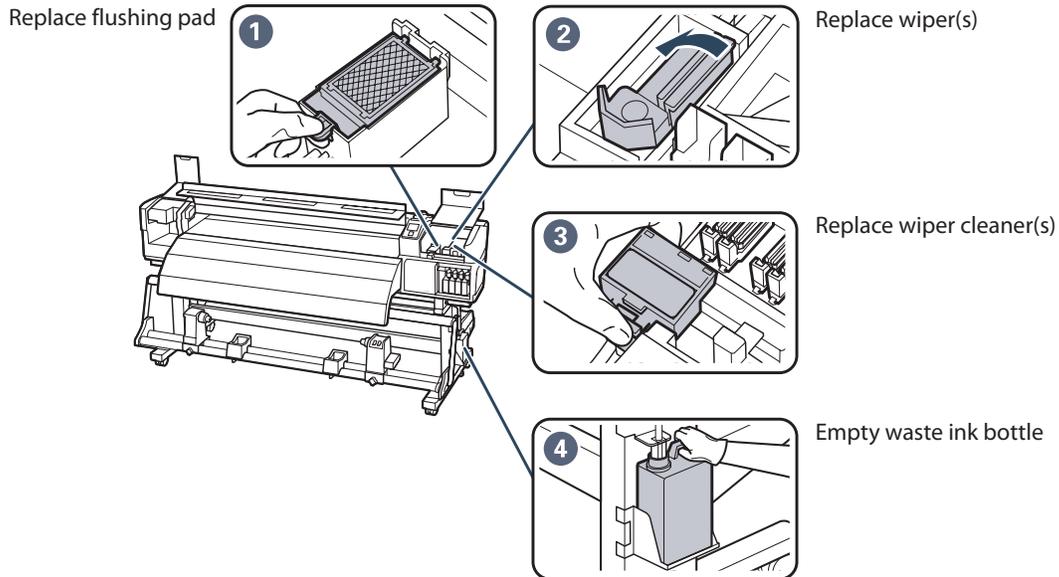
**Time:** Approximately 10-15 minutes

**Medium User:** Every 3-4 months

**Supplies Required:** Flushing pads, wiper cleaner, wipers.

**Heavy User:** Every 1-2 months

**Process:** Replace parts and empty the waste ink bottle (as required).



Head washing should only be performed if a standard head cleaning (progressive up to heavy cleaning) and head maintenance did not solve unrecoverable nozzles or degraded print quality due to deflected or missing nozzles.

Head washing is performed on one or more channels. Performing head washing will completely drain the ink from the selected channels, fill the channels with cleaning solution, and then reinitialize the ink channel.

**Time:** approximately 40 minutes

**Supplies Required:** Cleaning cartridges, one per channel that needs cleaning. Note that cleaning cartridges can be used at least 2 times, depending on previous use.

**Process:** With the printer powered on, select **Head Washing** from the Maintenance menu, and follow the instructions on the printer's control panel.