

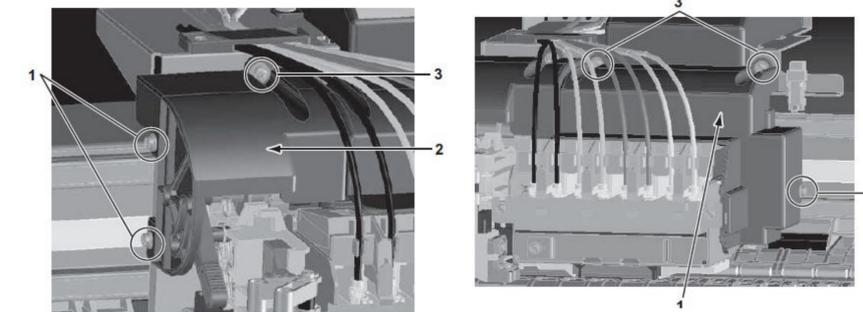
I've included some info. below that will show you how to get to the dampers.

1- Before proceeding with any maintenance operations, make sure the power line and the crossover cable of the unit are disconnected.

2- Once both cables are disconnected, press the power button twice on the printer to fully discharge the power.

3- Remove the 2 black plastic covers on the carriage assembly

4- Push in and out the 4 tabs of the Damper Holder, and slightly lift it up, just enough to remove the damper holder



5- Using your fingers loosen the brass fittings be very careful not to lose the very small O-rings under the brass fittings.

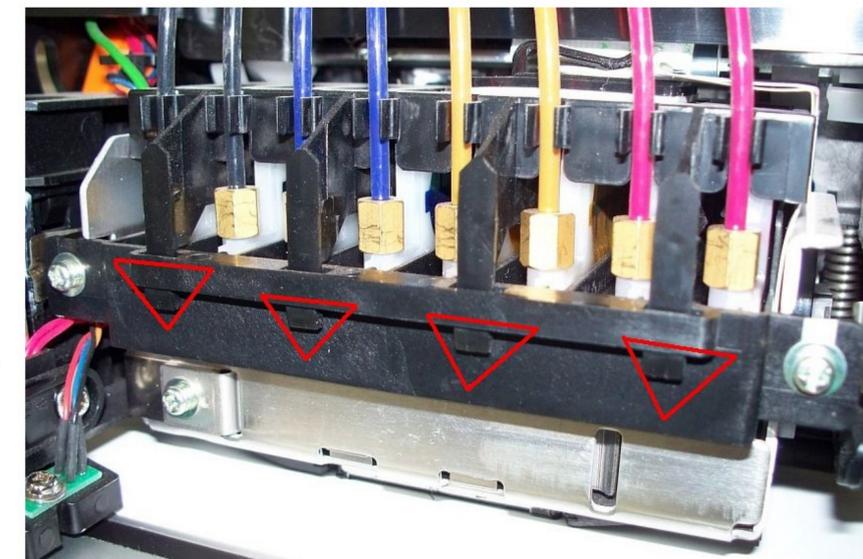
6- Lift the ink lines up and out of the white dampers

7- Using a pair of needle nose pliers or a flat head screw driver , grab the left side of the damper and firmly lift straight up

**PULL DAMPER STRAIGHT UP TO REMOVE.** Too much movement side to side can cause damage to the head manifold.



Do not squeeze the dampers in the middle, you will collapse the metal strap against the small screen if you squeeze them too hard.



Thanks