

| New Gerber Gold PartNbr | SHK   | CED   | CEL   | OAL   | ETCH CODE | Description                           | Application                                 | Feed IPM  | RPM     | Depth per Pass | Feed IPM        | RPM | Depth per pass | Feed IPM        | RPM | Depth per Pass | Feed IPM        | RPM | Depth per Pass |
|-------------------------|-------|-------|-------|-------|-----------|---------------------------------------|---|-----------|---------|----------------|-----------------|-----|----------------|-----------------|-----|----------------|-----------------|-----|----------------|
| P80340A                 | 0.250 | 0.063 | 0.250 | 2.000 | HPF       | Gerber Gold HPF 1/4 X 1/16 X 1/4      | Hard Plastics                               | 20-35     | 18K     | 1 X dia.max    | 35-60           | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80341A                 | 0.250 | 0.125 | 0.500 | 2.000 | HPF       | Gerber Gold HPF 1/4 X 1/8 X 1/2       | Foam  | 80-120    | 18K     | 1.5 x dia max  | 100-150         | 18K | 3.0 x dia max  |                 |     |                |                 |     |                |
| P80342A                 | 0.250 | 0.187 | 0.625 | 2.000 | HPF       | Gerber Gold HPF 1/4 X 3/16 X 5/8      |   | 90-150    | 18K     | 2.5 x dia max  | 100-200         | 18K | 3.0 x dia max  |                 |     |                |                 |     |                |
| P80343A                 | 0.250 | 0.250 | 0.750 | 2.500 | HPF       | Gerber Gold HPF 1/4 X 1/4 X 3/4       |   | 125-200   | 18K     | 3.0 x dia Max  | 100-200         | 18K | 3.0 x dia max  |                 |     |                |                 |     |                |
| P80344A                 | 0.250 | 0.125 | 0.250 | 2.000 | HPF       | Gerber Gold HPF 1/4 X 1/8 X 1/4       |   | 80-120    | 18K     | 2.0 X dia max  | 120-160         | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80345A                 | 0.250 | 0.187 | 0.375 | 2.000 | HPF       | Gerber Gold HPF 1/4 X 3/16 X 3/8      |   | 90-150    | 18K     | 2.0 X dia max  | 120 -160        | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80346A                 | 0.250 | 0.250 | 0.500 | 2.000 | HPF       | Gerber Gold HPF 1/4 X 1/4 X 1/2       |   | 125-200   | 18K     | 2.0 X dia max  | 125-200         | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80347A                 | 0.250 | 0.187 | 1.125 | 2.500 | HPF       | Gerber Gold HPF 1/4 X 3/16 X 1-1/8    |   | 60-140    | 18K     | 2.5 x dia max  | 80-130          | 18K | 4.0 x dia max  |                 |     |                |                 |     |                |
| P80348A                 | 0.250 | 0.125 | 1.125 | 2.500 | HPF       | Gerber Gold HPF 1/4 X 1/8 X 1-1/8     |   | 40-100    | 18K     | 2.5 x dia max  | 60-110          | 18K | 4.0 x dia max  |                 |     |                |                 |     |                |
| P80370A                 | 0.250 | 0.250 | 1.500 | 3.000 | HPF       | Gerber Gold HPF 1/4 X 1/4 X 1-1/2     |   | 80-150    | 18K     | 3.0 x dia Max  | 100-180         | 18K | 4.0 x dia max  |                 |     |                |                 |     |                |
| P80336A                 | 0.250 | 0.125 | 0.500 | 2.000 | APS       | Gerber Gold "O" APS 1/4 X 1/8 X 1/2   | All materials                               | 80-125    | 18K     | 2.0 X dia max  |                 |     |                |                 |     |                |                 |     |                |
| P80337A                 | 0.250 | 0.187 | 0.625 | 2.000 | APS       | Gerber Gold "O" APS 1/4 X 3/16 X 5/8  |   | 100-150   | 18K     | 2.5 x dia max  |                 |     |                |                 |     |                |                 |     |                |
| P80338A                 | 0.250 | 0.250 | 0.750 | 2.500 | APS       | Gerber Gold "O" APS 1/4 X 1/4 X 3/4   |   | 125-200   | 18K     | 3.0 x dia Max  |                 |     |                |                 |     |                |                 |     |                |
| P80339A                 | 0.250 | 0.250 | 1.250 | 4.000 | APS       | Gerber Gold "O" APS 1/4 X 1/4 X 1-1/4 |   | 100-150   | 18K     | 2.0 X dia max  |                 |     |                |                 |     |                |                 |     |                |
| P80356A                 | 0.125 | 0.062 | 0.250 | 2.000 | GP        | GERBER PLATINUM 1/8 X 1/16 X 1/4      | Plastics                                    | 35-50     | 18K     | 1.0 x dia max  | 35-50           | 18K | 1.0 x dia max  | 20-35           | 18K | 1/2 x dia max  | 35-50           | 18K | 1.0 x dia max  |
| P79825A                 | 0.250 | 0.125 | 0.500 | 2.000 | GP        | GERBER PLATINUM 1/4 X 1/8 X 1/2       | Solid & Comp Woods                          | 80-120    | 18K     | 1.5 x dia max  | 80-120          | 18k | 2.5 x dia max  | 45-70           | 18K | 1.0 x dia max  | 60-100          | 18K | 2.0 x dia max  |
| P80300A                 | 0.250 | 0.125 | 1.125 | 2.500 | GP        | GERBER PLATINUM 1/4 X 1/8 X 1-1/8     | Alumminum                                   | 40-100    | 18K     | 2.5 x dia max  | Not recommended |     |                | Not recommended |     |                | Not Recommended |     |                |
| P79826A                 | 0.250 | 0.187 | 0.625 | 2.000 | GP        | GERBER PLATINUM 1/4 X 3/16 X 5/8      | Solid Surface                               | 90-150    | 18K     | 2.5 x dia max  | 120-180         | 18K | 3.0 x dia max  | 60-120          | 18k | 1.0 x dia max  | 60-100          | 18K | 3.0 x dia max  |
| P79827A                 | 0.250 | 0.187 | 1.250 | 3.000 | GP        | GERBER PLATINUM 1/4 X 3/16 X 1-1/4    |   | 60-140    | 18K     | 2.5 x dia max  | 100-150         | 18K | 2.0 x dia max  | Not recommended |     |                | Not Recommended |     |                |
| P79828A                 | 0.250 | 0.250 | 0.625 | 2.000 | GP        | GERBER PLATINUM 1/4 X 1/4 X 5/8       |   | 125-250   | 18K     | 3.0 x dia Max  | 125-200         | 18K | 2.0 x dia max  | 60-150          | 18K | 1.0 x dia max  | 80-130          | 18k | 2.0 x dia max  |
| P79829A                 | 0.250 | 0.250 | 0.875 | 2.500 | GP        | GERBER PLATINUM 1/4 X 1/4 X 7/8       |   | 125-200   | 18K     | 3.0 x dia Max  | 125-200         | 18K | 2.5 x dia max  | 60-120          | 18K | 1.0 x dia max  | 80-110          | 18K | 3.0 x dia max  |
| P79830A                 | 0.250 | 0.250 | 1.250 | 3.000 | GP        | GERBER PLATINUM 1/4 X 1/4 X 1-1/4     |   | 125-175   | 18K     | 3.0 x dia Max  | 100-150         | 18K | 1.5 x dia max  | Not recommended |     |                | Not Recommended |     |                |
| P80301A                 | 0.375 | 0.375 | 1.125 | 3.000 | GP        | GERBER PLATINUM 3/8 X 3/8 X 1-1/8     |   | 150-300   | 18K     | 3.0 x dia Max  | 150-300         | 18k | 2.0 x dia max  | 80-150          | 18K | 1.0 x dia max  | 120-150         | 18k | 3.0 x dia max  |
| P79820A                 | 0.125 | 0.062 | 0.250 | 1.500 | AW        | GERBER GOLD AW 1/8 X 1/16 X 1/4       | Aluminum                                    | 20-35     | 18K     | 1/2 X dia.max  | 35-50           | 18K | 1 x dia max    |                 |     |                |                 |     |                |
|                         |       |       |       |       |           |                                       | Solid Wood, Composite wood                  |           |         |                |                 |     |                |                 |     |                |                 |     |                |
| P79821A                 | 0.125 | 0.125 | 0.250 | 1.500 | AW        | GERBER GOLD AW 1/8 X 1/8 X 1/4        |   | 40-65     | 18K     | 1.0 x dia max  | 70-120          | 18K | 1 x dia max    |                 |     |                |                 |     |                |
| P79822A                 | 0.250 | 0.187 | 0.375 | 2.000 | AW        | GERBER GOLD AW 1/4 X 3/16 X 3/8       |   | 70-130    | 18K     | 1.0 x dia max  | 140-210         | 18K | 2 x dia max    |                 |     |                |                 |     |                |
| P79823A                 | 0.250 | 0.250 | 0.375 | 2.000 | AW        | GERBER GOLD AW 1/4 X 1/4 X 3/8        |   | 70-150    | 18K     | 1.0 x dia max  | 140-250         | 18k | 2 x dia max    |                 |     |                |                 |     |                |
| P79824A                 | 0.250 | 0.250 | 0.750 | 2.500 | AW        | GERBER GOLD AW 1/4 X 1/4 X 3/4        |   | 90-150    | 18K     | 1.0 x dia max  | 140-250         | 18K | 2.5 x dia max  |                 |     |                |                 |     |                |
| P80307A                 | 0.375 | 0.375 | 0.750 | 3.000 | AW        | GERBER GOLD AW 3/8 X 3/8 X 3/4        |   | 100-250   | 18K     | 1.5 x dia max  | 150-300         | 18K | 2.5 x dia max  |                 |     |                |                 |     |                |
|                         |       |       |       |       |           |                                       | Double side Laminates, Veneered Materials   |           |         |                |                 |     |                |                 |     |                |                 |     |                |
| P80302A                 | 0.250 | 0.125 | 0.375 | 2.500 | LV        | GERBER GOLD LV 1/4 X 1/8 X 3/8        |   | 80-140ipm | 18K     | 3.0 x dia Max  | 60-100          | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80303A                 | 0.250 | 0.187 | 0.625 | 2.500 | LV        | GERBER GOLD LV 1/4 X 3/16 X 5/8       | Solid wood                                  | 120-175   | 18K     | 3.0 x dia Max  | 100-140         | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80304A                 | 0.250 | 0.250 | 0.875 | 2.500 | LV        | GERBER GOLD LV 1/4 X 1/4 X 7/8        |   | 120-225   | 18K     | 3.0 x dia Max  | 100-180         | 18K | 2.5 x dia max  |                 |     |                |                 |     |                |
| P80305A                 | 0.375 | 0.375 | 0.875 | 3.000 | LV        | GERBER GOLD DE LV 3/8 X 3/8 X 7/8     |   | 175-300   | 15K-18K | 3.0 x dia Max  | 150-225         | 18K | 2.5 x dia max  |                 |     |                |                 |     |                |
| P80306A                 | 0.375 | 0.375 | 1.125 | 3.000 | LV        | GERBER GOLD SE LV 3/8 X 3/8 X 1-1/8   |   | 175-300   | 15K-18K | 3.0 x dia Max  | 150-225         | 18K | 2.5 x dia max  |                 |     |                |                 |     |                |
|                         |       |       |       |       |           |                                       | Foams, Precision board, cintra              |           |         |                |                 |     |                |                 |     |                |                 |     |                |
| P80349A                 | 0.250 | 0.250 | 1.250 | 3.000 | F         | GERBER GOLD F 1/4 X 1/4 X 1-1/4       |   | 100-150   | 18K     | 4.0 x dia max  | 60-120          | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
|                         |       |       |       |       |           |                                       | Soft Mechanical Plastics                    |           |         |                |                 |     |                |                 |     |                |                 |     |                |
| P80350A                 | 0.250 | 0.250 | 2.250 | 4.000 | F         | GERBER GOLD F 1/4 X 1/4 X 2-1/4       |   | 80-130    | 18K     | 3.0 x dia max  | Not recommended |     |                |                 |     |                |                 |     |                |
| P80351A                 | 0.375 | 0.375 | 1.500 | 4.000 | F         | GERBER GOLD F 3/8 X 3/8 X 1-1/2       |   | 130-200   | 18K     | 3.0 x dia Max  | 100-180         | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
|                         |       |       |       |       |           |                                       | Carving 3-D, Woods, Plastics, Solid Surface |           |         |                |                 |     |                |                 |     |                |                 |     |                |
| P80352A                 | 0.125 | 0.125 | 0.500 | 2.000 | 3DM       | GERBER GOLD 3DM 1/8 X 1/8 X 1/2       |   | 50-100    | 18K     | 1.0 x dia max  | 40-70           | 18K | 1/4 x dai max  |                 |     |                |                 |     |                |
| P80353A                 | 0.250 | 0.187 | 0.750 | 2.000 | 3DM       | GERBER GOLD 3DM 1/4 X 3/16 X 3/4      | Aluminum                                    | 60-120    | 18K     | 1.0 x dia max  | 40-80           | 18K | 1/2 x dia max  |                 |     |                |                 |     |                |
| P80354A                 | 0.250 | 0.250 | 0.875 | 2.500 | 3DM       | GERBER GOLD 3DM 1/4 X 1/4 X 7/8       |   | 80-150    | 18K     | 1.5 x dia max  | 50-90           | 18K | 1/2 x dia max  |                 |     |                |                 |     |                |
| P80355A                 | 0.375 | 0.375 | 1.125 | 3.000 | 3DM       | GERBER GOLD 3DM 3/8 X 3/8 X 1-1/8     |   | 100-225   | 18K     | 2.0 X dia max  | 60-100          | 18K | 1/2 x dia max  |                 |     |                |                 |     |                |
|                         |       |       |       |       |           |                                       | Plastic, Solid Wood, Solid Surface          |           |         |                |                 |     |                |                 |     |                |                 |     |                |
| P80358A                 | 0.125 | 0.125 | 0.250 | 2.000 | APC       | GERBER GOLD APC 1/8 X 1/8 X 1/4       |   | 100-120   | 18K     | 1/2 x dia max  | 40-60           | 18K | 1/4 x dai max  |                 |     |                |                 |     |                |
| P80359A                 | 0.250 | 0.250 | 0.375 | 2.000 | APC       | GERBER GOLD APC 1/4 X 1/4 X 3/8       | Aluminum, Brass                             | 100-160   | 18K     | 1 x dia max    | 40-60           | 18K | 1/4 x dai max  |                 |     |                |                 |     |                |
| P80360A                 | 0.375 | 0.375 | 0.625 | 2.500 | APC       | GERBER GOLD APC 3/8 X 3/8 X 5/8       |   | 100-200   | 18K     | 1 x dia max    | 40-60           | 18K | 1/6 x dia max  |                 |     |                |                 |     |                |
| P80361A                 | 0.250 | 0.500 | 0.375 | 2.000 | FT        | GERBER GOLD FT 1/4 X 1/2 X 3/8        |   | 100-250   | 18k     | 1 x dia max    |                 |     |                |                 |     |                |                 |     |                |
| P80367A                 | 0.250 | 0.063 | 0.250 | 2.000 | SPF       | GERBER GOLD SPF 1/4 X 1/16 X 1/4      | Soft Plastic                                | 20-35     | 18K     | 1 X dia.max    | 35-60           | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80366A                 | 0.250 | 0.125 | 0.500 | 2.000 | SPF       | GERBER GOLD SPF 1/4 X 1/8 X 1/2       | Foam  | 80-120    | 18K     | 1.5 x dia max  | 100-150         | 18K | 3.0 x dia max  |                 |     |                |                 |     |                |
| P80365A                 | 0.250 | 0.187 | 0.625 | 2.000 | SPF       | GERBER GOLD SPF 1/4 X 3/16 X 5/8      |   | 90-150    | 18K     | 2.5 x dia max  | 100-200         | 18K | 3.0 x dia max  |                 |     |                |                 |     |                |
| P80364A                 | 0.250 | 0.250 | 0.750 | 2.500 | SPF       | GERBER GOLD SPF 1/4 X 1/4 X 3/4       |   | 125-200   | 18K     | 3.0 x dia Max  | 100-200         | 18K | 3.0 x dia max  |                 |     |                |                 |     |                |
| P80363A                 | 0.250 | 0.125 | 0.250 | 2.000 | SPF       | GERBER GOLD SPF 1/4 X 1/8 X 1/4       |   | 80-120    | 18K     | 2.0 X dia max  | 120-160         | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80362A                 | 0.250 | 0.187 | 0.375 | 2.000 | SPF       | GERBER GOLD SPF 1/4 X 3/16 X 3/8      |   | 90-150    | 18K     | 2.0 X dia max  | 120 -160        | 18K | 2.0 x dia max  |                 |     |                |                 |     |                |
| P80368A                 | 0.250 | 0.250 | 1.500 | 3.000 | SPF       | GERBER GOLD SPF 1/4 X 1/4 X 1-1/2     |   | 80-150    | 18K     | 3.0 x dia Max  | 100-180         | 18K | 4.0 x dia max  |                 |     |                |                 |     |                |