



— Roland Versa CAMM

Model	SP-540V	Ink type	E-SOL Max 4Color
Version	6.50	Head temperature	24°C / 75.2°F
Serial No.	Z11871	Heater temp. (Print)	32°C / 88°F
Ink remain(1-4)	97/ 97/ 82/ 11	Heater temp. (Dryer)	32°C / 88°F
Edge detection	Enable	Length unit	Inch
Empty mode	Stop	Temperature unit	°C
Calibration	0.00 %	Menu language	English
Media clamp	SHORT	Sleep interval	ENABLE
Full width scanning	ENABLE	Sleep interval	30 min
Sheet remain	0ft.	Head height	LOW
Set remain at loading	DISABLE	Scan interval	0.0 sec
		Vacuum power	AUTO
		Heater setting(Print)	OFF
		Heater setting(Dryer)	OFF
		Preheating	PREHEAT
		Feed for Dry	ENABLE
Bi-dir. adjust	H1 0 H2 0		
No. 1	0		
No. 2	0		
No. 3	0		
No. 4	0		
Tool parameter		Cutting calib. (F/S)	0.00 / 0.00 %
Force	50 gf	Print-cut adjust (F/S)	0.00 / 0.00 mm
Velocity	30 cm/s	Cutting priority	COMMAND
Offset	0.250 mm	Prefeed	DISABLE
Up velocity	30 cm/s		

— Service Report

Head rank	H1	62W3234UWUXURS	003..E
	H2	78V3F3ENWQXWSS	00R..E
Dip SW	pages 1-4	001000000	000000001 000000000
System SW	pages 5-8	010000000	000000000 000000000
	pages 9-12	000000000	000000000 000000001
Head hori. (DT1.Low)	H1	0	
(DT1.High)	H2	0	
(DT1.Low)		+1	
(DT1.High)		+3	
(DT1.Low)		+4	
(DT1.High)		+19	
(DT1.Low)		+15	
(DT1.High)		+14	
(DT1.Low)		+22	
(DT1.High)		+28	
(DT1.Low)		+21	
(DT1.High)		+20	
Limit position		20.5 mm	
Cutter down position		1827.7 mm	
Calibration default		-0.16 %	
Encoder position(L)		1574.7 mm	
Encoder position(R)		203.1 mm	
Environment match		+0.061 %	
Encoder calibration		+0.096 %	
Maintenance request		2.00	NONE
Booster version		0.00 mm	Charged
Battery		0°C	0°C
Cap adjust		35°C	35°C
Heater adjust(Print)		20 min	20 min
Heater adjust(Dryer)		16	16
Preheat temperature		56	56
Heating timeout		-0.86/	-0.25 mm
Force adjust 30gf		-0.45/	-0.22 mm
Crop-tool adjust (F/S)		0.00mm	0
Print-cut adjust (F/S)		0	NONE
Pinch Adjust			
Crop sensor adjust			
Timeout			