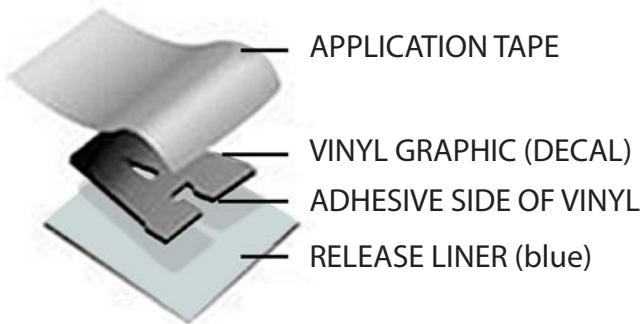


# Phu Lam Vinyl Decal Application Instructions

Your vinyl decal comes ready to apply, and consist of three layers. The decal is sandwiched between a transfer/application tape (top layer) and a "wax" paper release liner (blue bottom layer). They are designed to be applied to just about any flat or gently curved, smooth, non-porous surface , such as rear windshield.



The surface you are applying the decals to **MUST** be in a **58 to 85 degree Fahrenheit** environment. If it is too cold the adhesive will not work.

## Materials needed:

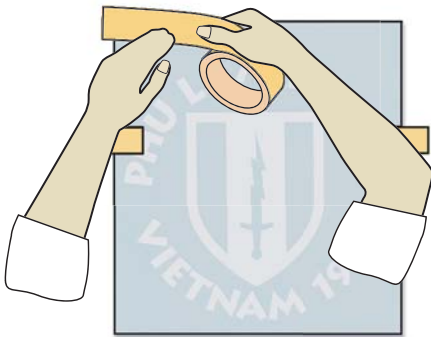
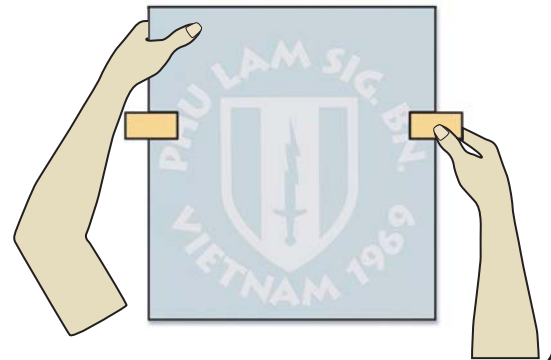
Cleaner  
Measuring device  
1" Masking tape  
Squeegee or credit card.

**Please read these instructions completely before installing decal**

## STEP 1

Clean the windshield where the decal will be placed. Alcohol works great. The cleaner the better. Pre-fit the graphics to know how it will fit and where you want to place it.

Position your decal in the desired location and secure temporarily with small strips of masking tape on the two sides (see illustration). Make sure your decal is square and level. Remember that the temperature must be above 58 degrees.



## STEP 2

Place a strip of 1" masking tape across the top of the decal. This will form a hinge and hold your decal in place, when you remove the release liner. Make sure half the masking tape on top of the decal and the other half on the application surface (glass). See illustration in step 3.

## STEP 3

Gently peel off the small temporary strips of masking tape on the left and right , leaving the masking tape hinge in place at the top.

The masking tape hinge should be half on the top of the decal and the other half of the tape on the application surface (glass). Squeegee the masking tape hinge firmly into position, so the decal will not come off during application.

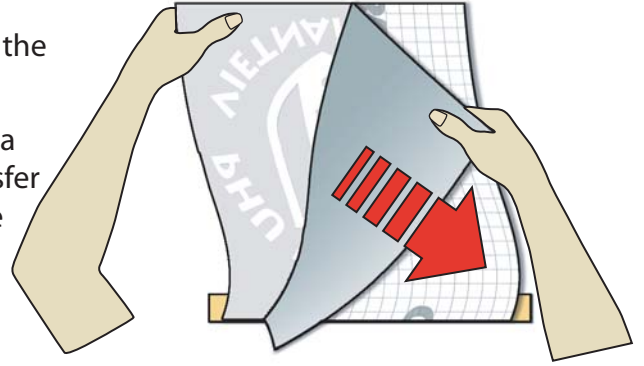
## Masking tape hinge



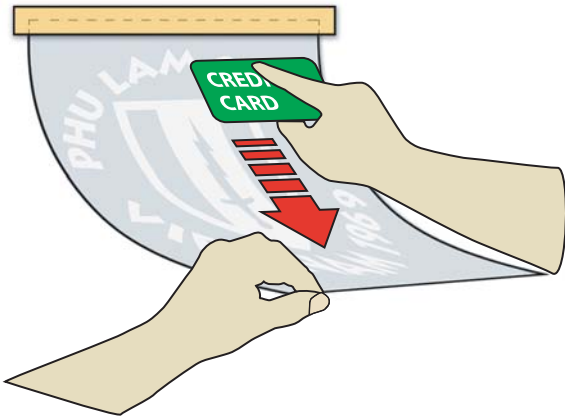
## STEP 4

To apply, lift the decal away from the surface and fold back on the hinge.

Next, peel off the backing paper (exposing the vinyl adhesive) a few inches at a time. Make sure the lettering sticks to the transfer tape and not the backing! An exacto knife can be used to ease stray letters back into place. Be careful not to touch the adhesive side of the vinyl decal. **Do not allow the vinyl to touch the glass surface prematurely.**



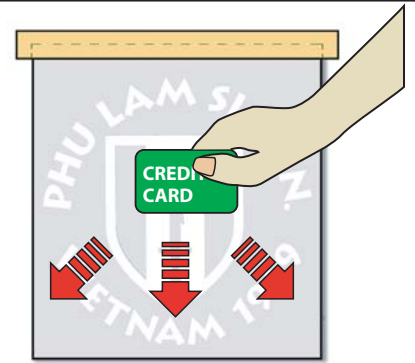
## STEP 5



While holding the application tape with one hand, slowly and carefully allow your decal to come back down and make contact with the surface its being applied to. Use a squeegee or credit card with a smooth edge to apply the decal. Use moderate to firm pressure with your squeegee to adhere the pressure sensitive decal properly. Use overlapping strokes to apply the decal beginning at the top center and working down and toward each edge. **Do not allow the vinyl to touch the surface prematurely.**

## STEP 6

After you have squeegeed the decal down onto the surface, continue to use a squeegee with overlapping strokes to secure the decal beginning at the top center and working down and toward each edge. Take your time and do a thorough job. Time taken here will show in the end.



## STEP 7



The final step is removing the transfer tape diagonally. Remove transfer tape carefully pulling at a 180° angle. If letters begin to pull up with the transfer tape, they have not been applied firmly enough. Using your squeegee, go over the lettering again with firm overlapping strokes then once again attempt to remove the transfer tape. Finally, place the blue backing sheet over the decal and re-squeegee the decal again paying particular attention to the edges.

If any air bubbles are apparent, puncture the vinyl with a pin or needle.

NOTE: Hey guys! This is not rocket science but care and patience must be used to get the best possible outcome.