

# Roland SP540-V IP Address “Reset”

## On the Printer

1. Press and hold the blue Ethernet reset button.
2. While holding the reset button, turn the main power back on.
3. When the top green and middle orange lights start blinking quickly, release the blue reset button.
4. Immediately press and release the blue reset button once more.
5. Once the orange light starts to blink slowly, turn the main power off.
6. The Ethernet card has been reset

## On Your Computer

1. Download Roland InterCon-netTool from the web site [www.rolanddga.com](http://www.rolanddga.com/support/products/print-printcut/versacamm-sp-540v-54-inch-eco-solvent-inkjet-printer-cutter) support tab or copy and paste this link. <https://www.rolanddga.com/support/products/print-printcut/versacamm-sp-540v-54-inch-eco-solvent-inkjet-printer-cutter> Open the Utilities file and download the **Print Server Nettool Version 1.8**
2. On your Computer, open your Adaptor settings and change your IPV4 setting to a static IP address on your computer to something like 192.168.1.050 Subnet mask will be 255.255.255.0
3. Plug a cross over Ethernet cable into the printer and then your computer.
4. Open InterCon-NetTool and it should find your printer listed with an address of 000.000.000.000
5. Click on the printer, and then the wrench icon and it will allow you to type in the IP address for the printer. Enter an IP address that works with your static IP entered on your computer. As an example if you used the above static IP, then use something like 192.168.1.111 Enter the subnet as 255.255.255.0 Note: You will NOT need to enter a Gateway if you are directly plugged in from your Computer to the Printer with a cross over cable. You may have to try this 2 or 3 times in Net Con. It doesn't always work with just one try. It should show your printer is ready to connect.
6. In Program Files of your computer locate the Versa Works file. You will see a tab that says “Initialize Application” click on that and follow the prompts to reset Versaworks for the Printer.
7. Now open the VersaWork Program.
8. A login screen will appear and now type in your IP address for the printer that you gave it in step 5 above. You will be entering 192.168.1.111 address. **NOTE:** Do NOT enter 192.168.001.111 Leave those extra zeros out, and only enter 192.168.1.111. Roland hates those zeros and they will never work!
9. Click on the “verify” and Versaworks should see your printer and connect!