

SP-540v Head Soaking

Access the pump by removing the big metal shield that hides the pump, which is below the capping station.

Fold the 2 hoses to block them, and then pinch them with a big paper clip or some other clamp that won't damage the hose.

Move the head off the caps using the "**adjust head height**" command in the menu functions.

Fill each cap with cleaner. Be quick because the head will return on its own in a short time. (Perhaps try the command to see how long it takes first.)

Hit enter to return the heads to the caps. Let it seat.

Turn off the printer. (Sub power and main power)

Pull out inks. The cartridges can still sit in the slots. (All four colors)

Let sit for 6 to 12 to 24 hours. Try 6-8 first.

After soak - Push inks back in.

Remove clamps from hoses.

Turn on printer.

Do a regular clean.

Run test print.

If still clogged run medium clean.

Test print.

If it is 100% do a manual clean and print some color tests.

If still clogged, look at dampers on top of head.