

**Summa 500-0861,500-9861 Rotary Knife blades**

**Summa Decagonal (10-Sided) Rotary Knife  
blades 500-0861,500-9861**



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CUTTER BRAND

Humantec, Lectra MFC, Summa

KNIFE HEIGHT

28,00 mm

THICKNESS

0,60 mm

ANGLE

36°

MAX. CUTTING DEPTH

5,00 mm

KNIFE TYPE

Rotary blade

MATERIALS

Aramid fibers, Carbon fibers, Felt, Glass fibers, Non-woven fabric,  
Nylon fabric, Polyester fabric, Textiles

KNIFE/BLADE MOUNTING

hole Ø 8 mm

Suitable for machine manufacturer: XZ0051 BT-2351 Zünd Z51

3910336, Gerber

MCT R51, Summa 500-0861 500-9861, Kuris 84559, iEcho E51, Blackman &

White BW51, Comagrav CD28, Multicam 003612-MC51, Bullmer B5

1, Aristo 7459 000007459 0000 07459, Gunnar GR928

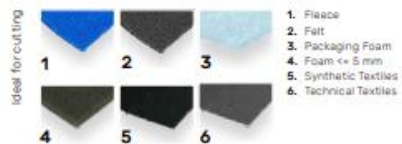
## ROTARY MODULE

The Rotary Module on the Summa F Series is driven by an electronic motor and is capable of handling all kinds of thin materials with a main focus on textiles.

In general, the vacuum table has less grip on textiles. However, the Rotary Knife produces minimal horizontal forces, ensuring the material stays in place.

The module allocates slots 2 and 3 of the head, similar to the Routing tool. Slot 1 remains free for another tool. The module can be dismantled easily, making two slots available again to mount other tools, if necessary. Initial installation requires no assembling or wiring.

The module is compatible with all existing F Series installations.



500 - 9860 Decagonal Knife D25  
Max cutting thickness - 1.5 mm



500 - 9861 Decagonal Knife D28  
Max cutting thickness - 3 mm



500 - 9862 Decagonal Knife D32  
Max cutting thickness - 5 mm