

Summa F Series Flatbed Cutters Routing Bits Knife Blades

Order codes: Consumables

Drag Module

391-332	Drag Knife Holder for 36° & 60°
9TL89-67041	Standard Drag Knives - 36° (5x)
391-231	Drag Knife - 60°
391-358	Drag Knife - 55°
391-360	Drag Knife - 36°
MP06BK	Fibre Tip Pens - Black (4x)
395-430	Roller Ball Pens - Black (5x)
395-431	Roller Ball Pens - Blue (5x)
395-434	Pen Holders

Tangential Module - Blades

390-534	Standard Tangential Knife - 36° (5x)
390-550	Sandblast Tangential Knife - 60°
390-551	Double Tip Tangential Knife - 36°
390-560	Tangential Knife 45° Wedge 40/25°
390-553	Knife Install Tool
395-348	Nose Piece for 36°
500-9801	Single Edge Cutout Knife - 65°
500-9802	Double Edge Cutout Knife - 50°
500-9803	Double Edge Cutout Knife - 60°
500-9804	Double Edge Cutout Knife - 50° / Burr- Free
500-9807	Heavy-Duty Cutout Knife - 45° / 90°
500-9820	Coated Corrugated Knife
500-9825	V-Cut Blade - 0.9 mm (5x)
500-9826	V-Cut Blade - Hard Metal
500-3303	Gliding Disk Single Sided Knife
500-3315	Gliding Disk Double Sided Knife
500-9890	Perforation Knife 0.04x0.04 in. D 0.043 in. (12TPI)
500-9891	Perforation Knife 0.07x0.07 in. D 0.043 in. (8TPI)
500-9892	Perforation Knife 0.12x0.12 in. D 0.16 in. (4TPI)
500-9893	Perforation Knife 0.20x0.20 in. D 0.16 in. (3TPI)

Electronic Oscillating Tool / EOT

500-3313	Knife Guide for EOT
500-9800	EOT Knife L25 - 65°
500-9810	EOT Knife L25 - 65° - 80°
500-9811	EOT Knife L25 - 65° - 85°
500-9812	EOT Knife L28 - 65° - 85°
500-9813	EOT Knife L25 - 0° - 65°
500-9814	EOT Knife L38 - 45° - 86°
500-9815	EOT Knife L33 - 45° - 85°

Pneumatic Oscillating Tool POT / POT-L

500-9830	POT Knife Flat Point L20 T0.63 (3x)
500-9831	POT Knife Flat Point L27 T0.63 (3x)
500-9832	POT Knife Flat Point L20 T1.5 (3x)
500-9833	POT Knife Serrated L27 T1.0 (3x)
500-9834	POT Knife L20 T1.0 (3x)
500-9835	POT-L Knife L50 T1.0 (3x)

High Torque Rotary Module

500-9860	Decagonal Knife D25 (3x)
500-9861	Decagonal Knife D28 (3x)
500-9862	Decagonal Knife D32 (3x)

Routing System

500-9850	Routing Bits D3/3 L38/11 1FI UC (3x)
500-9852	Routing Bits D4/4 L50/12 1FI UC (3x)
500-9863	Routing Bits D6/10 L50 90° B 2FI (2x)
500-9864	Routing Bits D6/6 L50/22 2 FI UC/DC (2x)
500-9854	HF Routing Bits D6/3 L50/06 MP 1FI UC (3x)
500-9856	HF Routing Bits D6/4 L50/12 MP 1FI UC (3x)
500-9857	HF Routing Bits D6/6 L50/12 MP 1FI UC BAL (3x)
500-9858	HF Routing Bits D6/6 L58/22 MP 1FI UC BAL (3x)
500-9859	HF Routing Bit D6/6 L50/14 / POLISHING (1x)
Complete bit overview of Summa: www.summa.com/pdf/summa-router-bits-overview	
500-0241	0.12 in. Collet for 1050 Kress
500-0242	0.16 in. Collet for 1050 Kress
500-0243	0.24 in. Collet for 1050 Kress
500-0244	0.31 in. Collet for 1050 Kress
500-9379	0.24 in. Collet for HF Router

Accessories

500-9347	Vacuum Cleaner Bag for Hercules (5x)
500-9348	Filter for Hercules
500-9349	Carbon Filter for Hercules
500-9332	Vacuum Cleaner Bag for 500-9331 (5x)
500-9202	Remote Controller Pack
1nc40-67034	Set of 2 Core Holders 3"

Order codes: Hardware		
F1612-31	Media Handling Add-Ons	
500-9120 500-9121 500-9122 500-9140	Basket Extension Table Roll-up Conveyor Extension Front	
F1832-31, F32XX-31	Media Handling Add-On	
500-9412 500-9410	Heavy Duty Roll Support (F1832) Heavy Duty Roll Support (F32XX)	
F1432-31, F3220-31	F1832-31, F3232-31	Miscellaneous Options
500-9165 500-9166	500-9155 500-9156	Kit Pump Connection 12m Kit Pump Connection 25m
All F Series	Modules	
500-9300 500-9310 500-9361 500-9330 500-9357 500-9354 500-9363 500-9362 500-9372 500-9371 500-9373 500-9375 500-9374	Drag Module Tangential Module High Torque Rotary Module Routing System (F1612) Routing System (F1330) Routing System (F1832) Routing System (F3220) Routing System (F3232) HF Routing System (F1612) HF Routing System (F1330) HF Routing System (F1832) HF Routing System (F3220) HF Routing System (F3232)	
All F Series	Tools for Tangential Module	
500-9311 500-9312 500-9313 500-9314 500-9321 500-9324 500-9325 500-9326 500-9327 500-9328 500-9329 500-9340 500-9341 500-9342 500-9343 500-9344 500-9315 500-9320 500-9350 500-9358	Kiss Cutting Tool Single Edge Cutout Tool Double Edge Cutout Tool Heavy-Duty Cutout Tool Corrugated Tool Creasing Tool D50 R1.5 Creasing Tool D25 R3 W8 H7 Creasing Tool D25 R1.5 W8 H5.5 Creasing Tool D25 R0.75 W1.5 H1.5 Creasing Tool D15 2pt Creasing Tool D15 1pt V-Cut Tool - 0° V-Cut Tool - 15° V-Cut Tool - 22.5° V-Cut Tool - 30° V-Cut Tool - 45° Perforating Tool Electronic Oscillating Tool Pneumatic Oscillating Tool Pneumatic Oscillating-Long Tool (POT-L)	
All F Series	Mats And Belts	
500-9114 500-9115 500-9118 500-9153 500-9154 500-9189 500-9333 500-9163 500-9164 500-9336 500-9355 500-9356 500-9333 500-9181 500-9182 500-9333	Conveyor Belt Kit (F1612) Protective Mat (F1612) Conveyor Belt Kit Extended (F1612) Conveyor Belt Kit (F2630) Protective Mats (F2630) Conveyor Belt Kit (F1432) Routing Mat (F1612) Conveyor Belt Kit (F1330) Protective Mats (2x) (F1330) Routing Mat (F1330) Conveyor Belt Kit (F1832) Protective Mat (2x) (F1832) Routing Mat (F1832) Conveyor Belt Kit (F3232) Conveyor Belt Kit (F3220) Routing Mat (F3232 / F3220) Note: Routing Mat for the F3232 / F3220 has to be ordered twice!	
All F Series	Automated Depth Control	
500-9126 500-9130 500-9135 500-9136	Field Upgrade: ADC Left (F1612)* *Requires: ADC Right Field Upgrade: ADC Left (F1330)* *Requires: ADC Right Field Upgrade: ADC Left (F1832/F3232)* *Requires: ADC Right Upgrade: ADC Left (F3220)* *Requires: ADC Right	

All F Series	Accessories
500-9347 500-9348 500-9349 500-9332 500-9202 1NC40-67034	Vacuum Cleaner Bag for Hercules (5x) Filter for Hercules Carbon Filter for Hercules Vacuum Cleaner Bag for 500-9331 (5x) Remote Controller Pack Media Flanges or Core Holders
Order codes: Software	
All F Series Systems	
500-9520 500-9511 500-9513 500-9515 500-9516	F-Performance Mode (units built before 2018) Summa GoProduce™ - Upgrade Summa GoProduce™ - Pro Pack Summa GoProduce™ - Update Summa GoProduce™ - Lifetime updates
Please contact your dealer for more information	

